TS-3[illegible]

[illegible] TS-308LL

[illegible] 焊条。具有[illegible] GB/T [illegible]

大电流、抗裂性极佳[illegible]

氮气，[illegible]

及[illegible]

[illegible] 意事项之不锈钢[illegible]焊接工艺注意事项。[illegible] 请参

属化学成份(wt%) [illegible] 熔敷金属

P	S	Cr	N	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
0.04	0.03	18.0-21.0	[illegible]	0.75	0.75	AWS [illegible]	0.04	0.5-2.5

[illegible]	80-120	10[illegible]	[illegible]	140-180	电流 (A)